

FT910™ Trowel Down System



DESCRIPTION

FT910™ is a three-component, 100% solids, hand trowelable, epoxy/modified polyamine concrete floor resurfacer.

ADVANTAGES

- Smooths and levels worn concrete floors
- Resists heavy steel-wheeled traffic
- Excellent resistance to a broad range of chemical spillages
- Fast curing means reduced downtime
- Slip resistant surface reduces risk of injury on wet surfaces

RECOMMENDED USES

FT910™ is recommended for restoring worn concrete in light to heavy duty industrial applications where the concrete has been subjected to heavy traffic and abrasive use.

FEATURES

- 100% Solids
- Wears 10x better than concrete
- High compressive strength
- Cures fast
- USDA accepted
- VOC compliant
- Good chemical resistance

GENERAL DATA

Application Temperature & Humidity	55°—85°F @ <75% RH
Coverage	200 sq. ft. @ nominal 1/4" for small and large units
Colors	Clear and colors available
Cure Rate @ 75°F	
Foot Traffic	5 to 7 hours
Medium Traffic	16 to 20 hours
Heavy Traffic	48+ hours
Chemical Resistance	72+ hours

TEST / PHYSICAL PROPERTIES

Test	Method	Typical Values
Compressive Strength (psi)	ASTM C-579	11,000 psi
Tensile Strength (psi)	ASTM C-307	2,050 psi
Hardness—Shore D	ASTM D-2240	88+
Flexural Strength (psi)	ASTM D-790	4,100 psi
Flexural Modulus of Elasticity (psi)	ASTM D-790	2.02 x 10 ⁶ psi

TOPCOAT OPTIONS

FT460™, FT470™ and FT820™ Chemical Resistant Epoxy can be used as a topcoat on other FloorTech High Build systems to enhance chemical and abrasive resistance.

CAUTION AWARENESS

As with all high performance coatings, the cured product may become slippery when wet or if exposed to oily conditions. For a procedure for incorporating aggregate to obtain a non-slip finish, contact your FloorTech/IFC Sales Representative.

This product may contain solvents and is recommended for use only in areas with adequate ventilation.

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LIMITATIONS

This product is not designed for exterior use, immersion, or any use where moisture can reach the underside of the resurfacer. Do not apply to floors previously treated with curing and parting compounds or other coatings unless they have been completely removed by chemical or mechanical means. Do not use on vinyl, asphalt, rubber, glazed tile, paving brick, quarry tile, Mexican tile, or similar materials.

Do not apply if the floor or air temperature is below 60°F or over 90°F or if the relative humidity is above 85%. Do not apply over honeycombed or structurally unsound surfaces.

Before applying for protection against specific chemical environments, consult Chemical Resistance Guide or FloorTech Technical Service.

Sealed surfaces may discolor under tires due to tire plasticizer migration.

If the product is to be applied in or near areas containing food stuffs, they should be removed before the application and until the coating has fully cured and all vapors have dissipated.

Do not thin this product. Addition of thinners will slow the cure and reduce the ultimate properties of this product. Critical recoat times will also be affected.

SYSTEM SPECIFICATION

1. Prime with FT910™ Primer
2. Install FT910™ Epoxy Grout
3. Apply FT910™ Grout Coat
4. Optional Top Coat—FT600 / FT500

FLOOR INSPECTION

The area to be surfaced must be a minimum of 60 days old, clean, sound and above 60°F.

The surface must be checked to determine if a curing compound and/or coating is present.

Moisture content of all concrete surfaces to be resurfaced and/or coated must be checked to determine the presence of excess moisture or moisture vapors.

Steps To Take:

1. *Polyethylene Sheet Method*—apply 2x2' plastic

sheet to the surface to be tested with duct tape. After 24 hours, check underside for presence of moisture.

2. *Delmhorst Moisture Meter*—this is an electrical resistance test to measure moisture content. Two holes are made in the area to be tested and two probes are inserted and a measurement is taken. A reading of >20 indicates the presence of moisture.
3. *Calcium Chloride Test*—Most accurate to measure vapor transmission by absorbing anhydrous calcium chloride. A pre measured lid is placed under an airtight cover for 60 hours after which the lid containing calcium chloride is measured and the increase in weight is a measurement expressed in pounds of water per 1,000 sq. ft. A reading above 73 indicates the presence of moisture.

SURFACE PREPARATION

All oils, grease, curing compounds, laitants and surface contaminants must be removed first. If surface has been previously coated and testing indicates that it must be removed to provide a suitable profile for proper adhesion. Check with your FloorTech Sales Representative for feasibility for chemical/mechanical removal.

The proper profile recommendation is important because it determines the thickness of the system, bond strength and wearing characteristics of the system used. A thin mil protective coating will require a tightly textured low profile to maximize bond and provide flatness to maximize wear and reflectivity.

The International Concrete Repair Institute (ICRI) Guideline No. 03732 has set forth a numerical, surface profiling indicators to be specified for various coating systems — from CSP 1 (Concrete Surface Profile) for 0—3 mil coatings to CSP 9 for >125 mil for synthetic overlayments.

FloorTech adheres to the surface profile guidelines on all coating systems as established by ICRI.

ICRI Guidelines

	Dry Mil	Coating System
CSP 1, 2 & 3	0—3 Mils	FT300/500 Series
CSP 2, 3 & 4	4—10 Mils	FT500 Series
CSP 4, 5 & 6	40—125 Mils	FT400 High Build Series
CSP 5, 6, 7, 8 & 9	125 Mils	FT820 & FT900 Series

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CHEMICAL PREPARATION

- ASTM D-4258-83 Standard Practice for Surface
Cleaning Concrete for Coat-
ing
- ASTM D-4260-83 Standard Practice for Etching
Concrete

MECHANICAL PREPARATION

Coating / overlayment that requires a profile greater than a CSP 3 should be profiled mechanically by shot blasting or manual scarifying/grinding. Surface should be left with a uniform CSP texture.

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FloorTech, Inc.

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Chemical Resistance Guide

The following Chemical Resistance Guide will aid in determining the effect of various chemicals to FloorTech Inc.'s FT910™ Trowel Down System. Results are based on a 24-hour spot test under a watch glass sealed with paraffin was @ 77°F. The product tested was mixed and applied to a panel primed with FloorTech's primer in accordance to FloorTech's standard specifications. The coating was allowed to cure for a minimum of seven (7) days @ 77°F prior to testing. A rating system for this guide is as follows:

Ratings Key:	
E – Excellent	NR – Not Recommended
F – Fair	OS – Occasional Spillage
G – Good	

REAGANT	CONC.	RATING
ORGANICA ACIDS		
Acetic	5%	G
Acetic	10%	F
Acetic	20%	OS
Acetic	Glacial	NR
Butyric	10%	F
Citric	10%	E
Citric	50%	E
Cresylic	10%	OS
Formic	10%	OS
Lactic	10%	F
Lactic	25%	OS
Maleic	30%	G
Maleic	60%	OS
Malic	50%	E
Monochloro Acetic	5%	F
Monochloro Acetic	10%	OS
Oleic	Sat.	E
Oxalic	Sat.	E
Picric	Sat.	E
INORGANIC ACIDS		
Boric	30%	E
Boric	Sat.	E
Chromic Acid	2%	G
Chromic Acid	10%	F
Chromic Acid	15%	OS
Hydrochloric	10%	G
Hydrochloric	37%	G
Hydrochloric	Conc.	G
Hydrofluoric	10%	F
Hydrofluoric	24%	F
Hypochlorous	5%	E
Nitric	10%	E
Nitric	30%	F
Nitric	Over 40%	NR
Nitric	Conc.	NR
Perchloric	35%	F
Phosphoric	10%	F
Phosphoric	35%	F
Phosphoric	75%	OS
Sulfuric	25%	E
Sulfuric	50%	G
Sulfuric	70%	F
Sulfuric	Conc.	NR

REAGANT	CONC.	RATING
KEYTONES - ESTERS		
Acetone	100%	OS
Amyl Acetate	100%	E
Butyl Acetate	100%	G
Ethyl Acetate	100%	OS
Methyl Ethyl Ketone	100%	NR
Methyl Isobutyl Ketone	100%	NR
PM Acetate	100%	F
ALKALIES & SALTS		
Aluminum Chloride	50%	E
Ammonium Chloride	50%	E
Ammonium Hydroxide	10%	E
Ammonium Hydroxide	20%	E
Ammonium Hydroxide	50%	G
Ammonium Nitrate	Sat.	E
Ammonium Persulfate	Sat.	E
Ammonium Sulfate	Sat.	E
Calcium Chloride	50%	E
Calcium Hydroxide	Sat.	E
Calcium Hypochlorite	15%	G
Ferric Chloride	Sat.	G
Ferric Sulfate	Sat.	G
Potassium Hydroxide	40%	E
Sodium Bicarbonate	Sat.	E
Sodium Bisulfate	Sat.	E
Sodium Carbonate	Sat.	E
Sodium Chloride	20%	E
Sodium Hydroxide	10%	E
Sodium Hydroxide	50%	E
Sodium Hypochlorite	10%	G
Sodium Sulfate	Sat.	E
Sodium Sulfide	Sat.	E
Trisodium Phosphate	10%	E
Trisodium Phosphate	Sat.	E
SOLVENTS - ALIPHATIC		
Gasoline	100%	E
Hexane	100%	E
Jet Fuel A-1	100%	E
Mineral Spirits	100%	E
Naphtha	100%	F
SOLVENTS - AROMATIC		
Benzene	100%	OS
Chlorobenzene	100%	E
SC-100	100%	E
Toluene	100%	F
Xylene	100%	G

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REAGANT	CONC.	RATING
SOLVENTS - CHLORINATED		
Methylene Chloride	100%	NR
Perchloroethane	100%	EF
1,1,1, Trichloroethane	100%	EG
Trichloroethylene	100%	OS
AUTO-BRAKE - HYDRAULIC FLUIDS		
Brake Fluid	100%	E
Hy-Jet Fuel #3	100%	E
Motor Oil	100%	E
Skydrol500A	100%	G
Skydrol500B	100%	G
Transmission Fluid	100%	E
ALCOHOLS		
Diacetone Alcohol	100%	E
Ethyl Alcohol	100%	G
Ethylene Glycol	100%	E
Glycerine	100%	E
Isopropyl Alcohol	100%	F
Methyl Alcohol	100%	OS
Phenol	5%	NR
Triethylene Glycol	100%	E

REAGANT	CONC.	RATING
MISCELLANEOUS CHEMICALS		
Acrylonitrile	100%	OS
Aniline	100%	ENR
Beer	100%	E
Bromine	100%	NR
Butyl Lactate	100%	G
Carbon Disulfide	100%	NR
Carbon Tetrachloride	100%	E
Chloroform	100%	NR
Cola	100%	NR
Corn Oil	100%	E
Cyclohexane	100%	E
Cyclohexanone	100%	E
Diethyl Phthalate	100%	E
Dimethyl Phthalate	100%	E
Ethylene Dichloride	100%	NR
Formaldehyde	100%	E
Fruit Juice	100%	E
Grease	100%	E
Hydrogen Peroxide	10%	E
Ketchup	100%	G
Lanoline	100%	E
Lard	100%	G
Linseed Oil	100%	E
Mayonnaise	100%	G
Methyl Salicylate	50% in Toluene	NR
Milk	100%	E
Mustard	100%	E
2-Nitro-Propane	100%	G
Pyridine	100%	NR
Sugar	Sat.	E
Tannic Acid	Sat.	E
Tartaric Acid	Sat.	E
Tide Solution	2%	E
Triacetin	100%	E
Triethanolamine	100%	E
Turpentine	100%	E
Water	100%	E
Wine	100%	E

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